

2/22

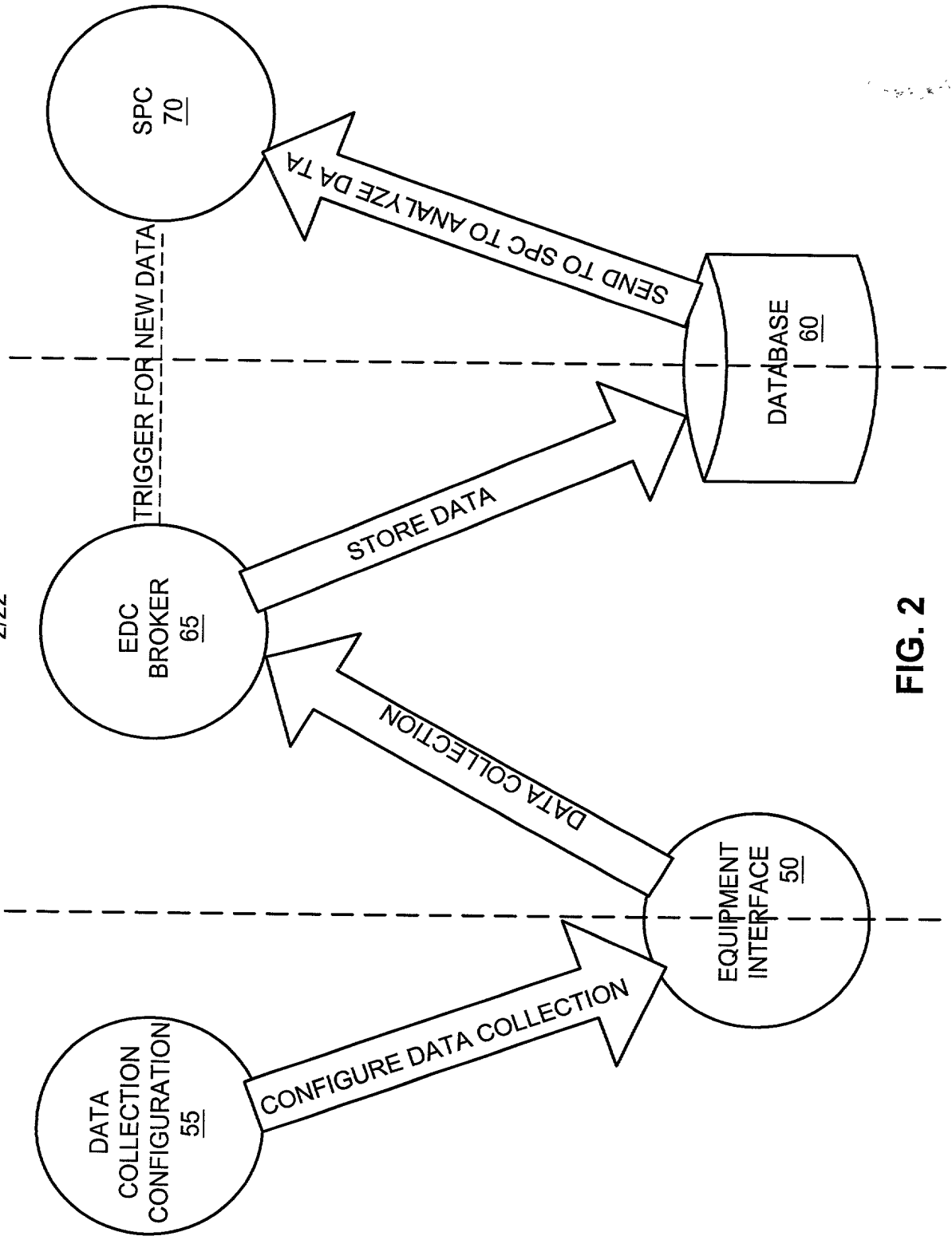
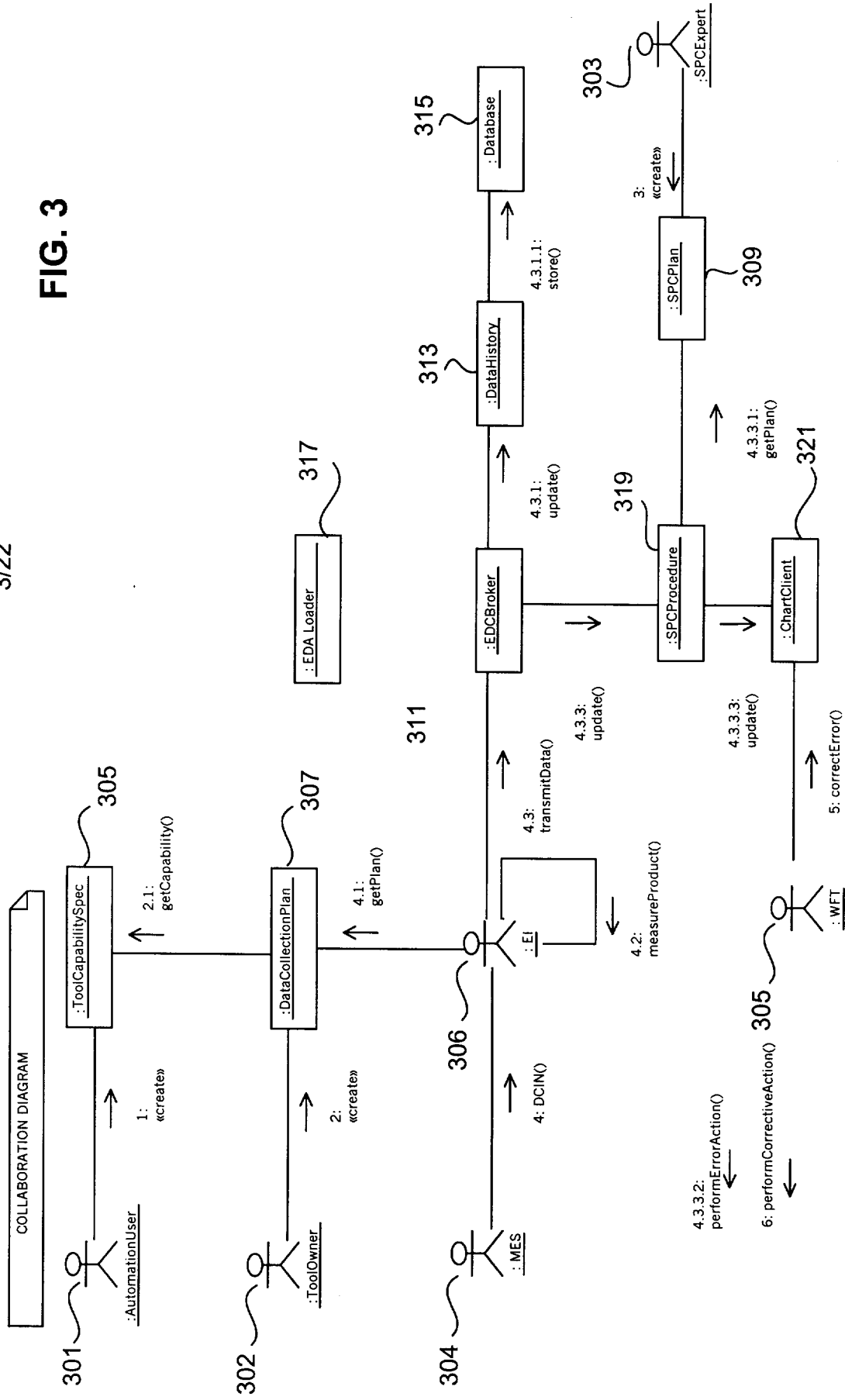


FIG. 2

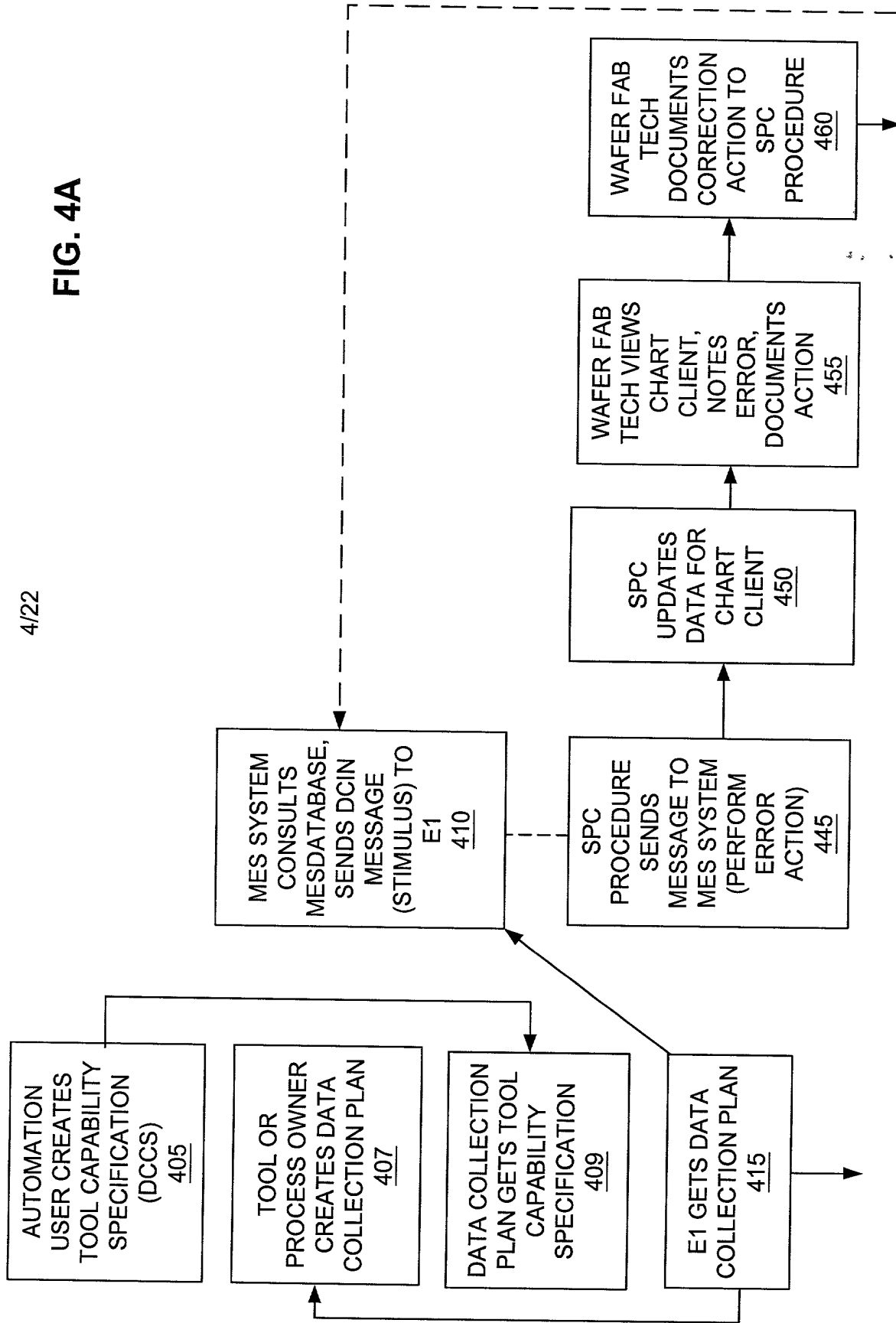
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FIG. 3



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FIG. 4A



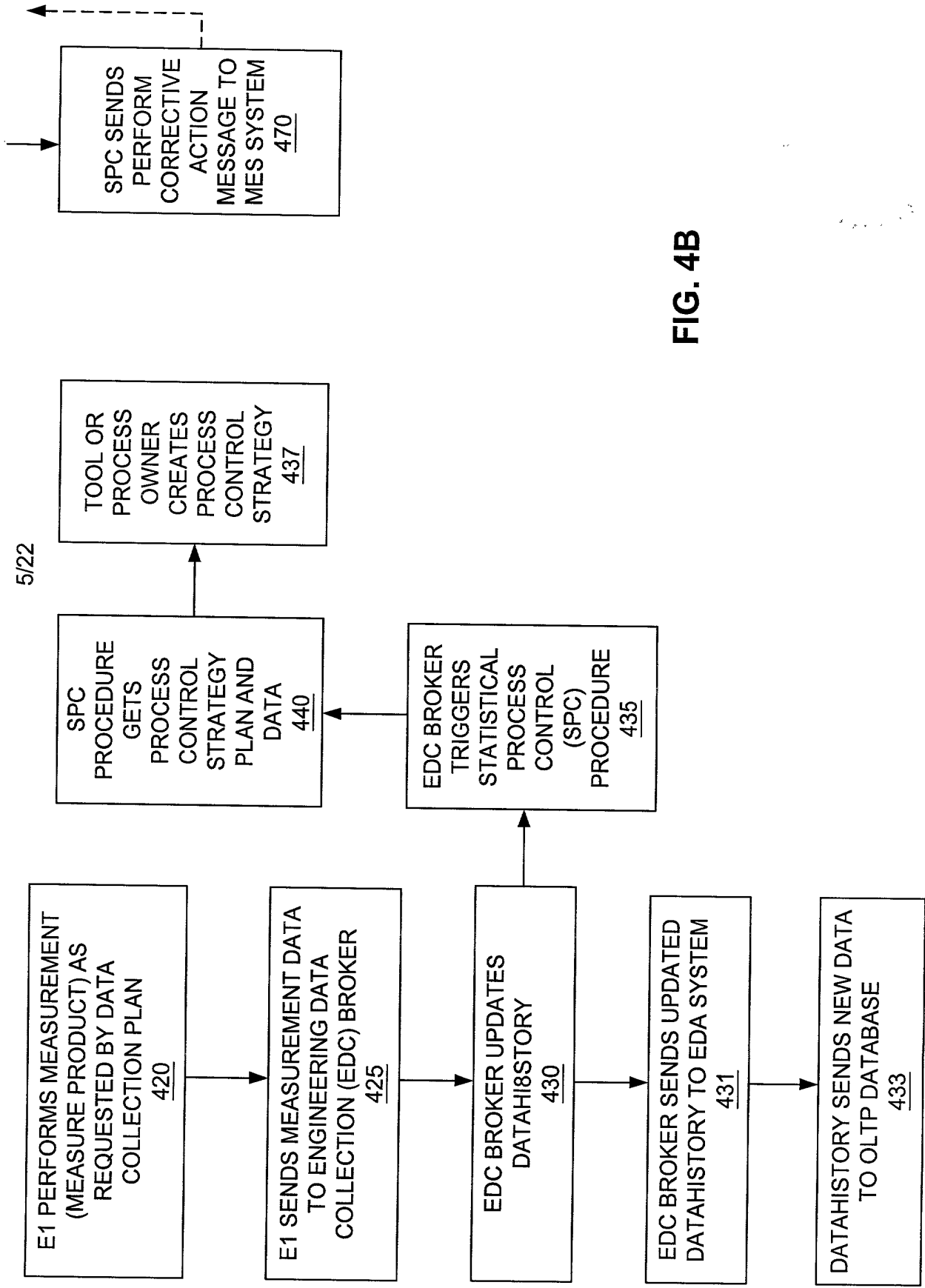
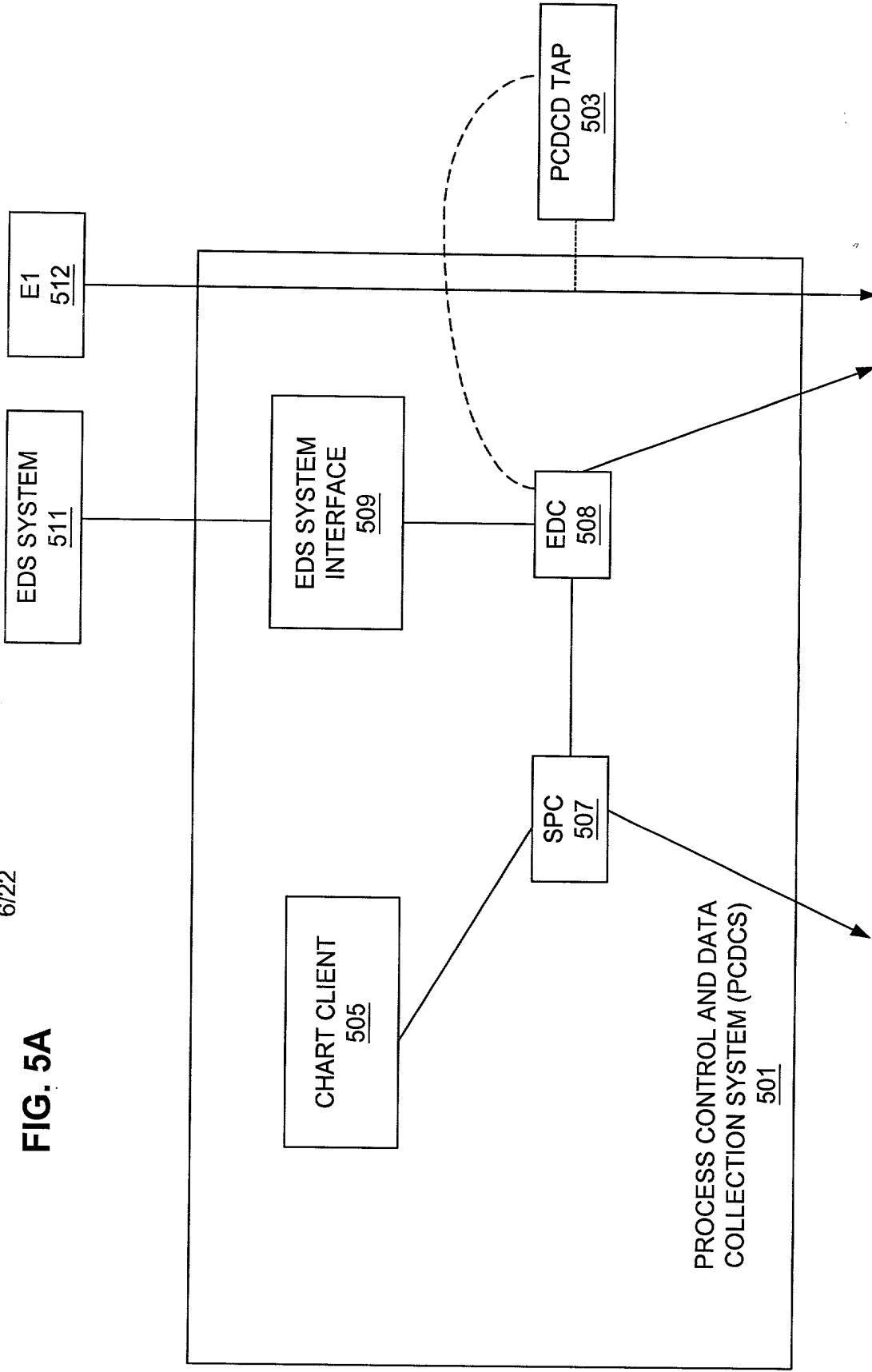


FIG. 4B

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FIG. 5A



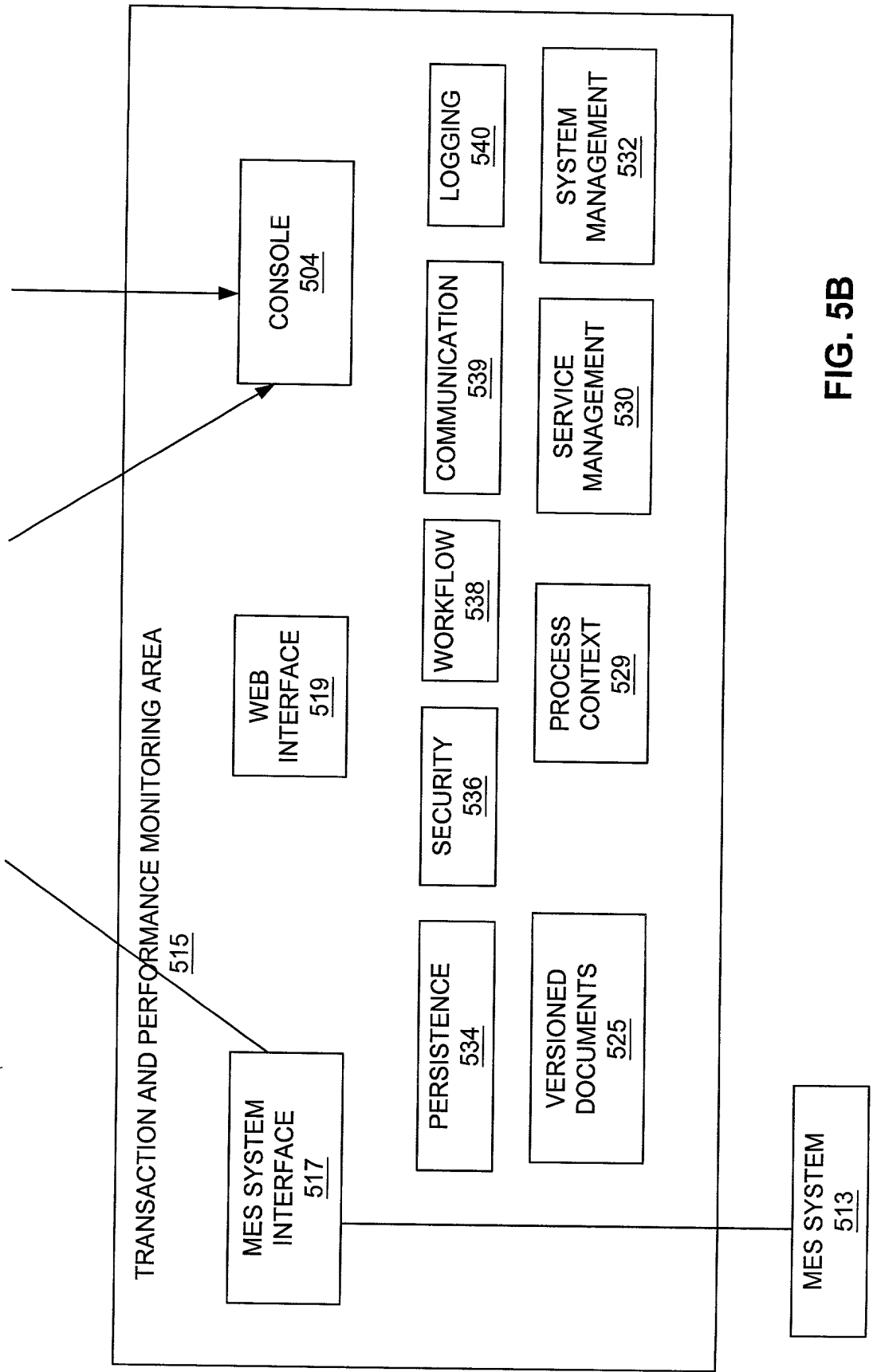


FIG. 5B

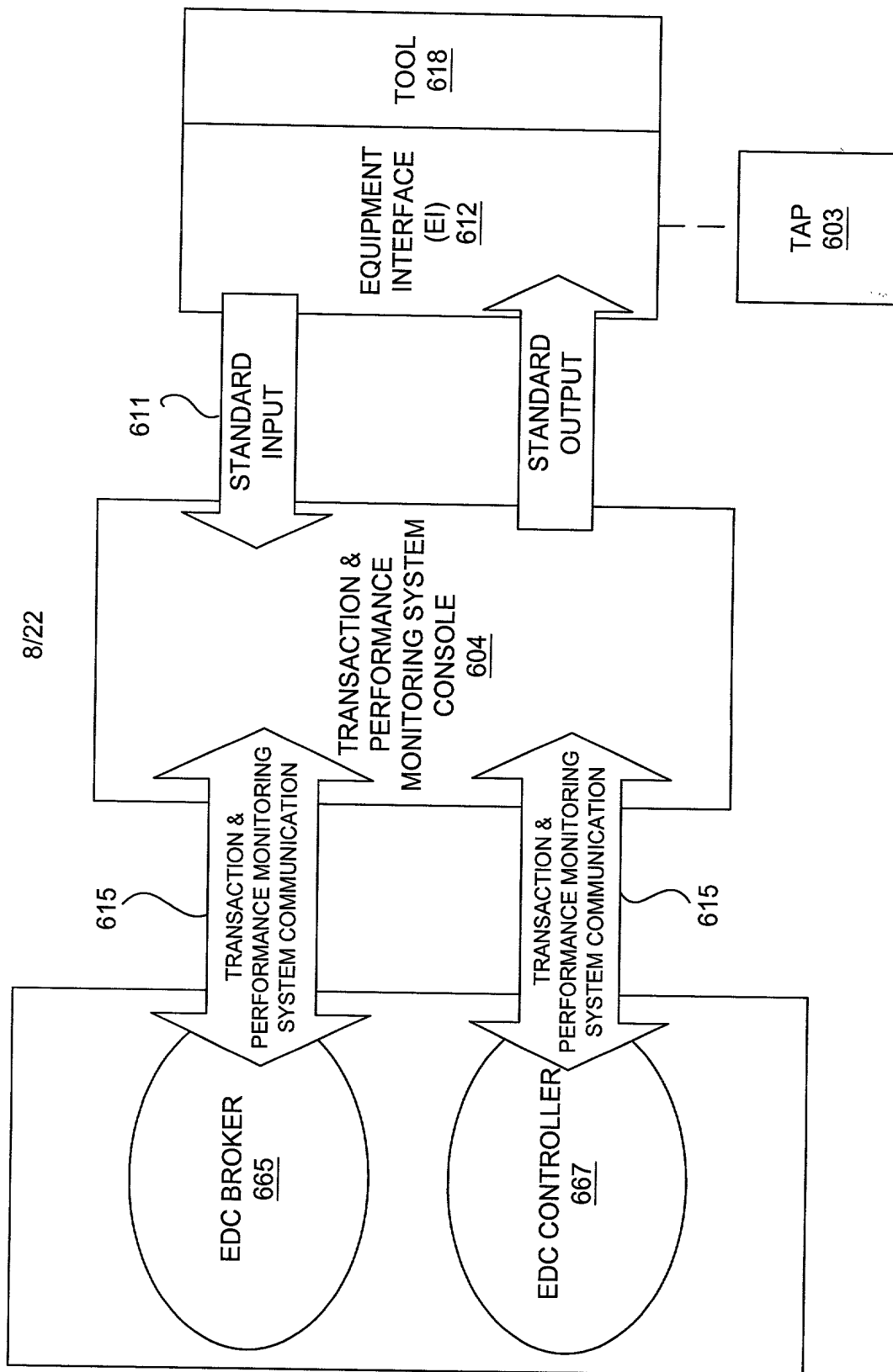


FIG. 6

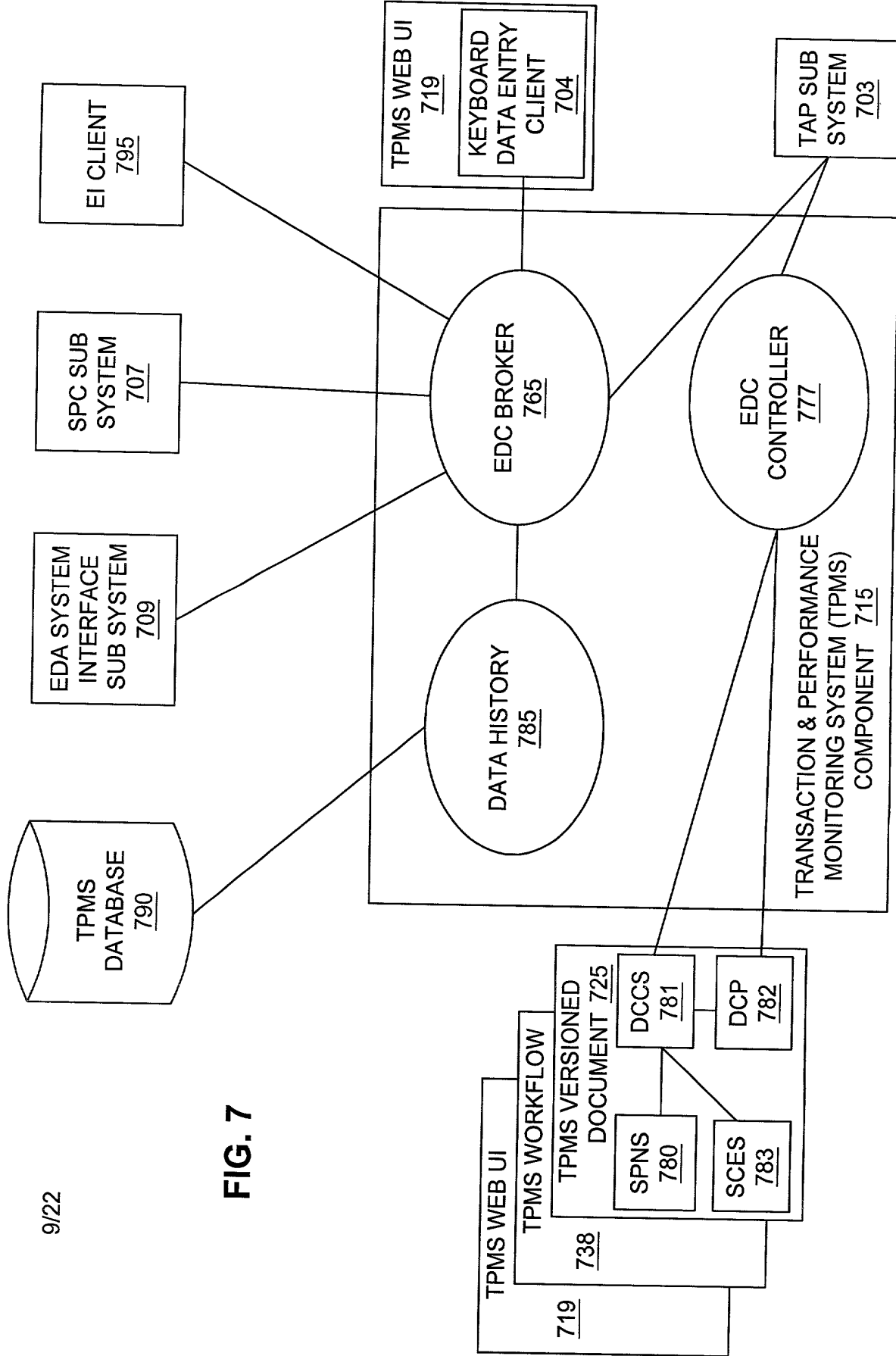


FIG. 7

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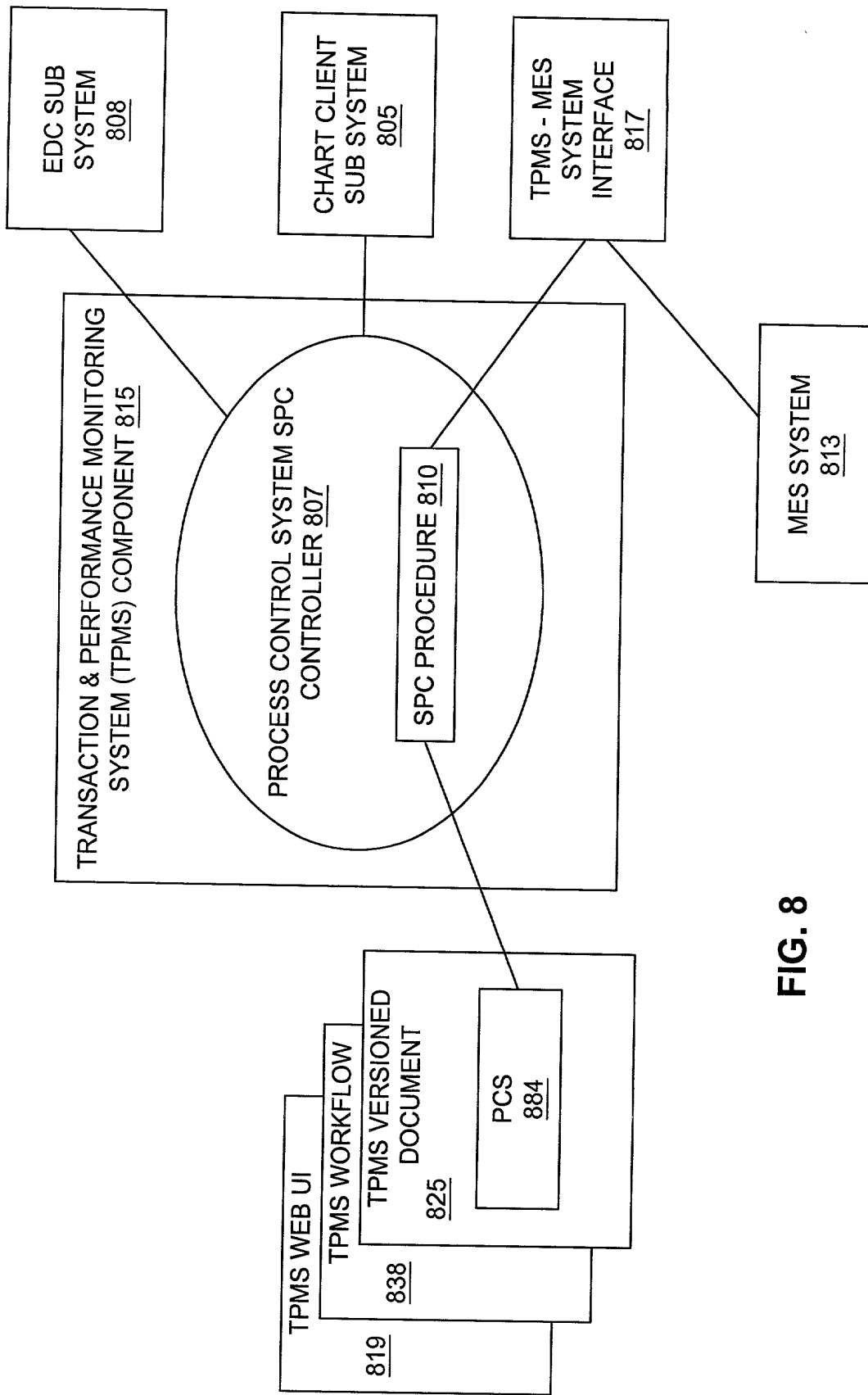
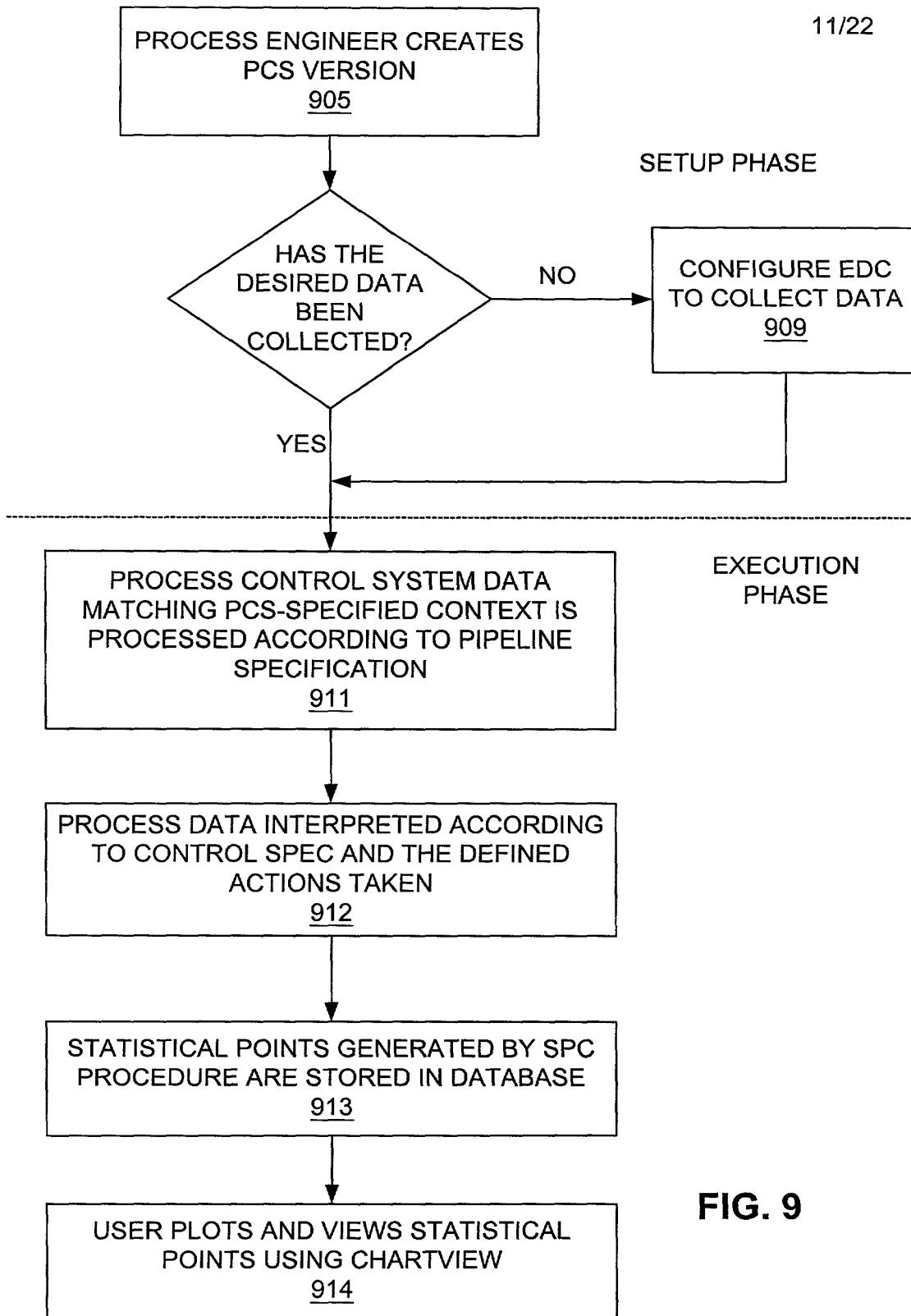


FIG. 8

**FIG. 9**

09905220-10301
10301-02250660

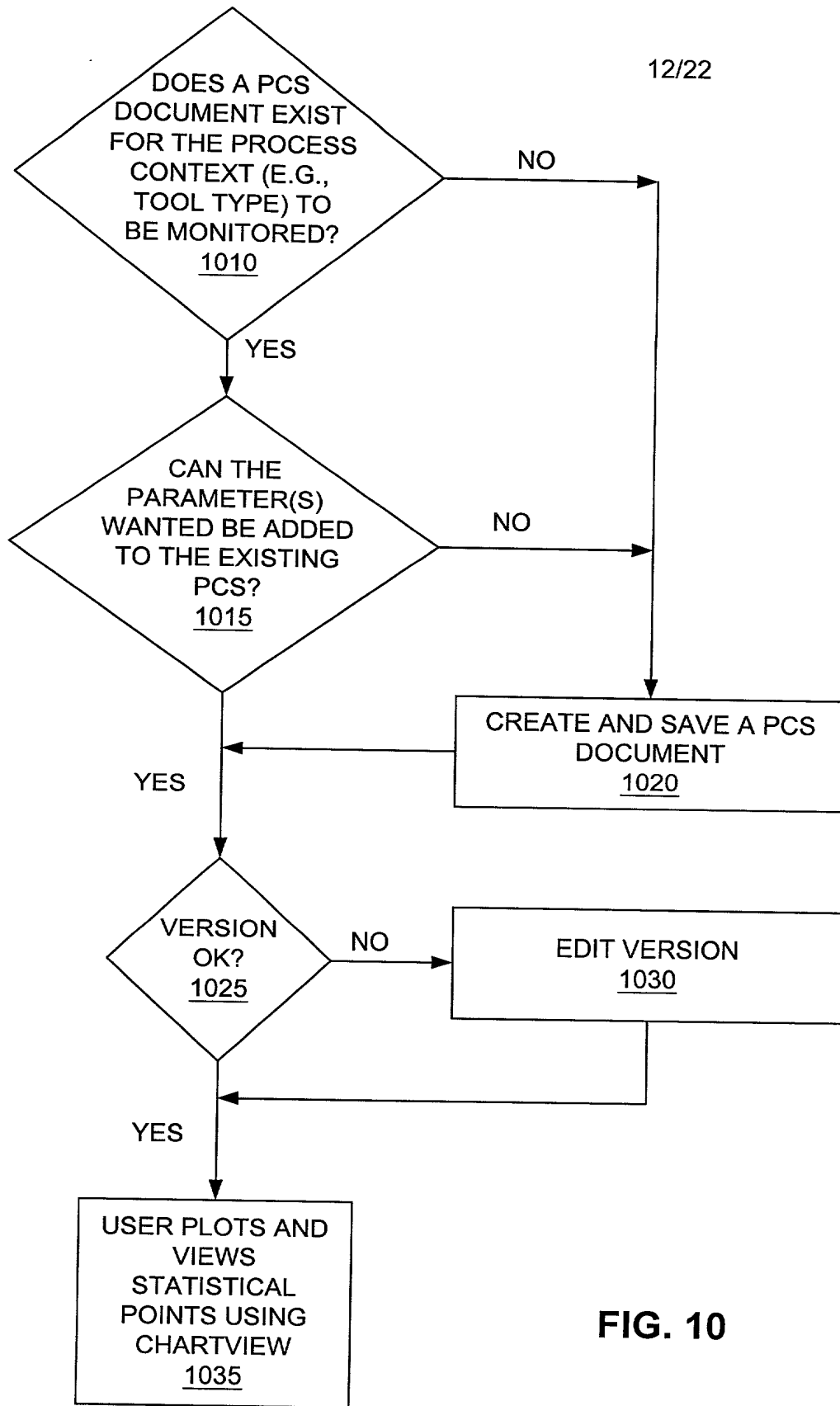


FIG. 10

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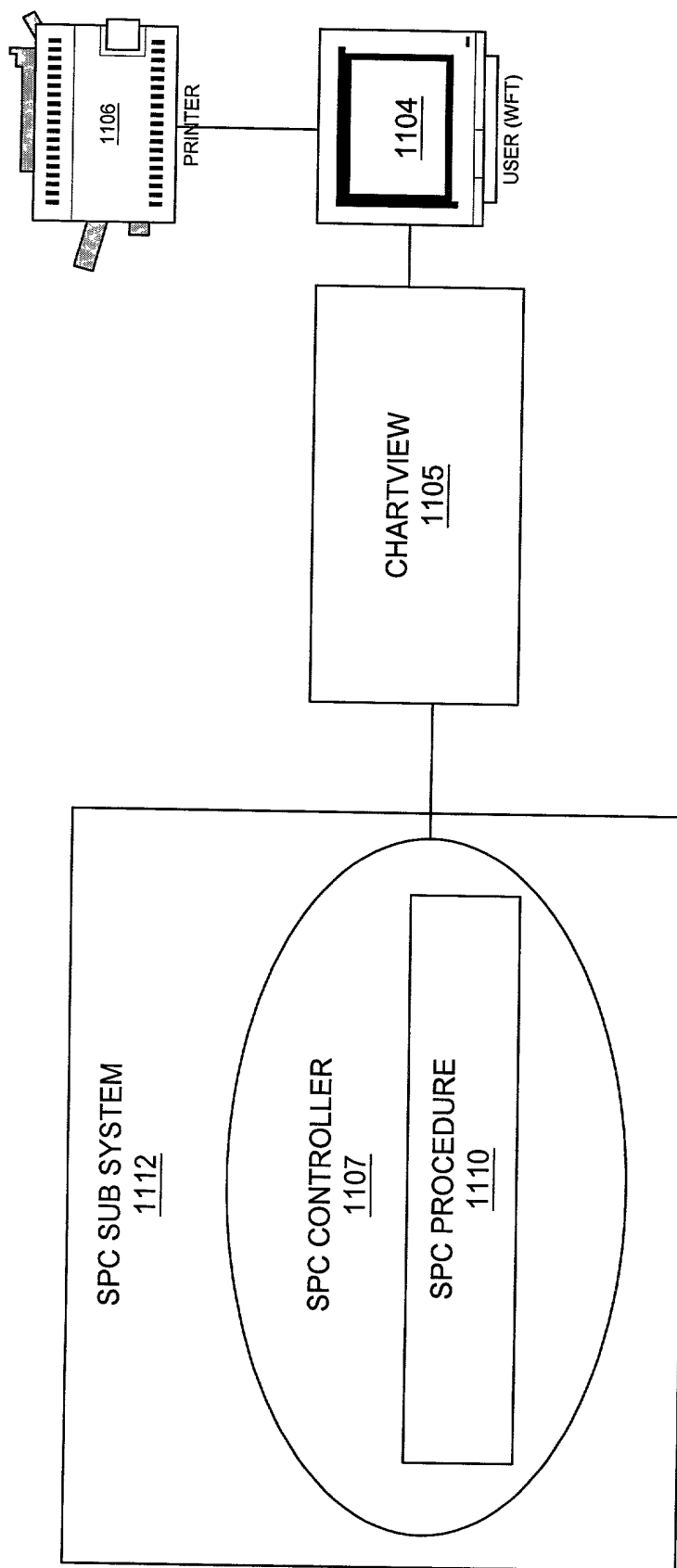


FIG. 11

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1200

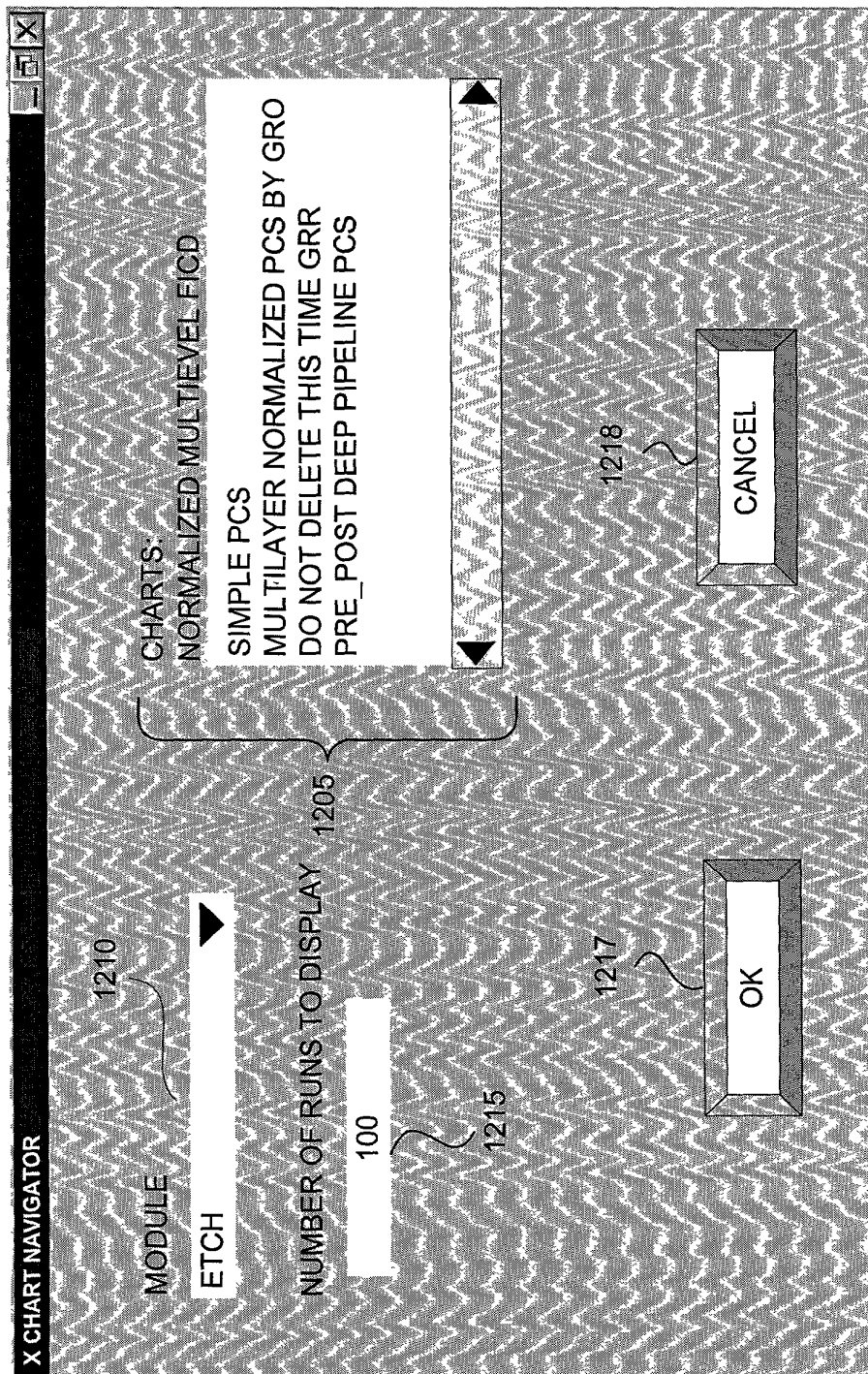


FIG. 12

1310

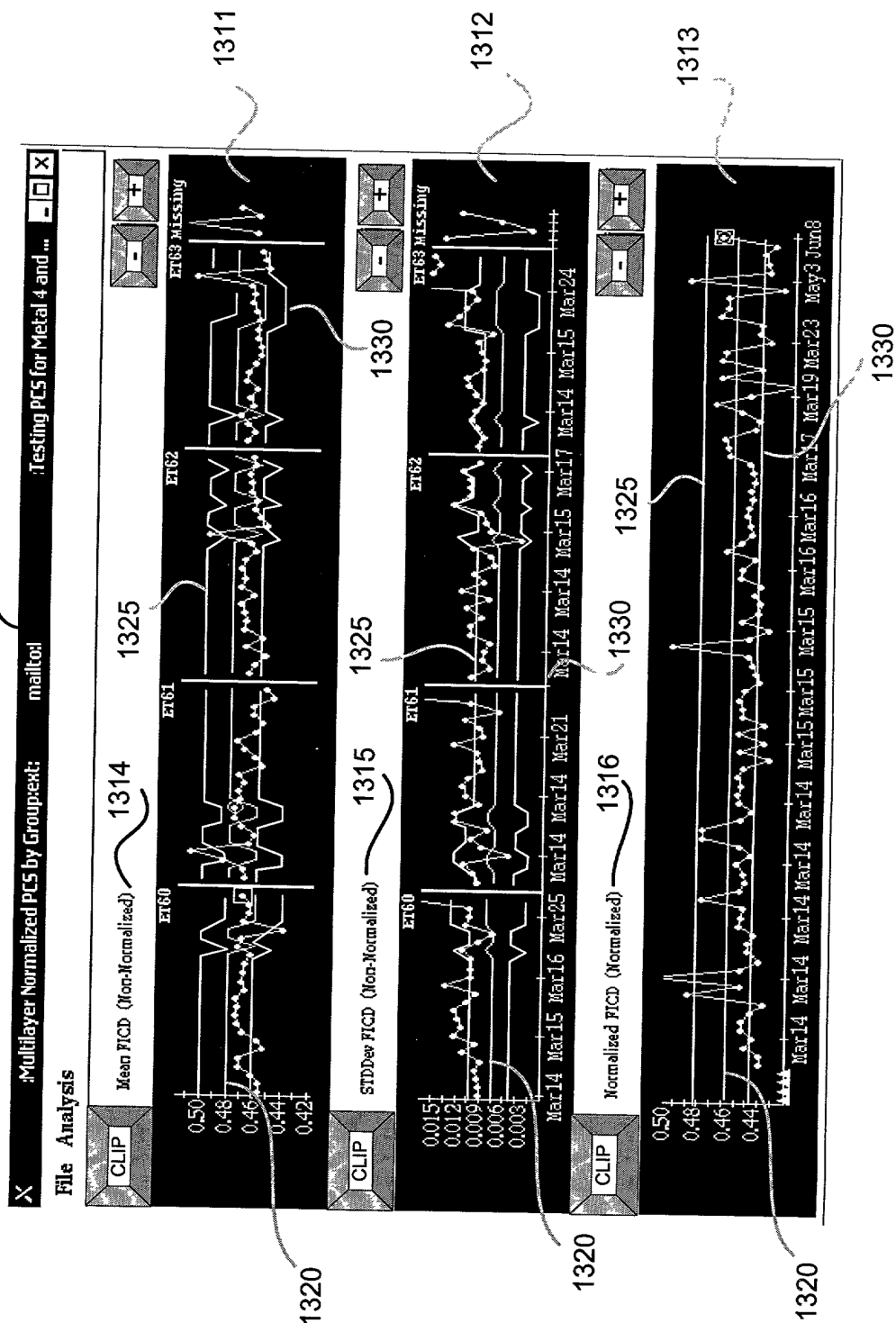


FIG. 13

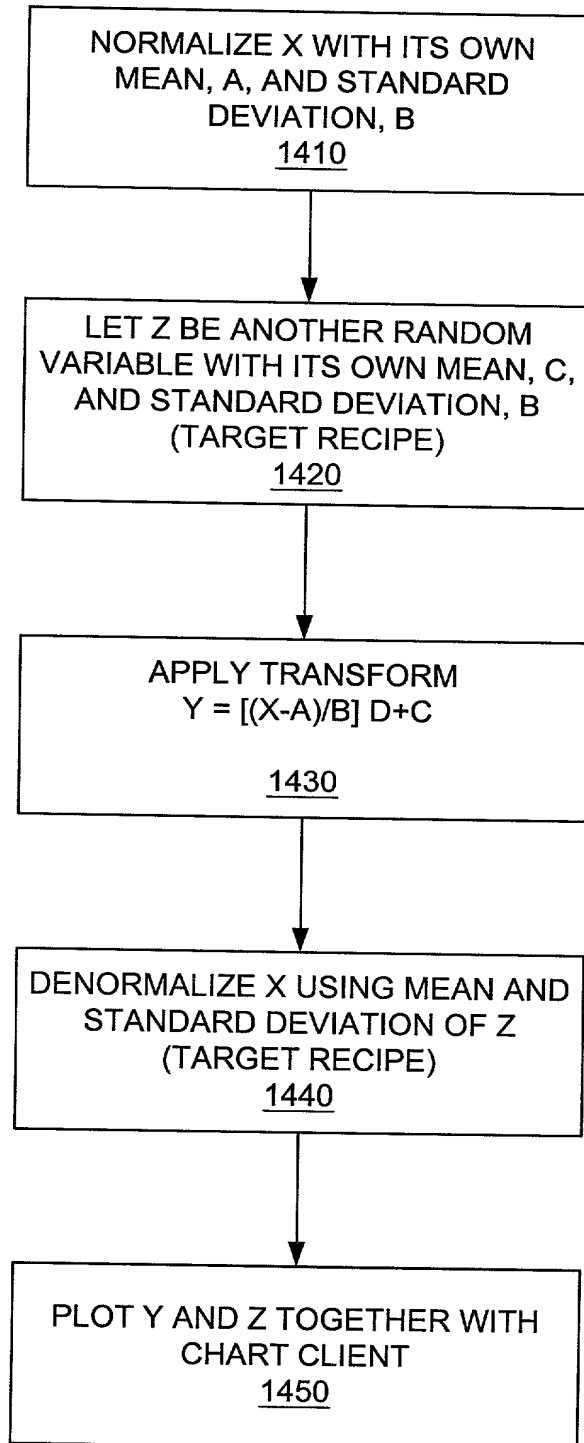


FIG. 14

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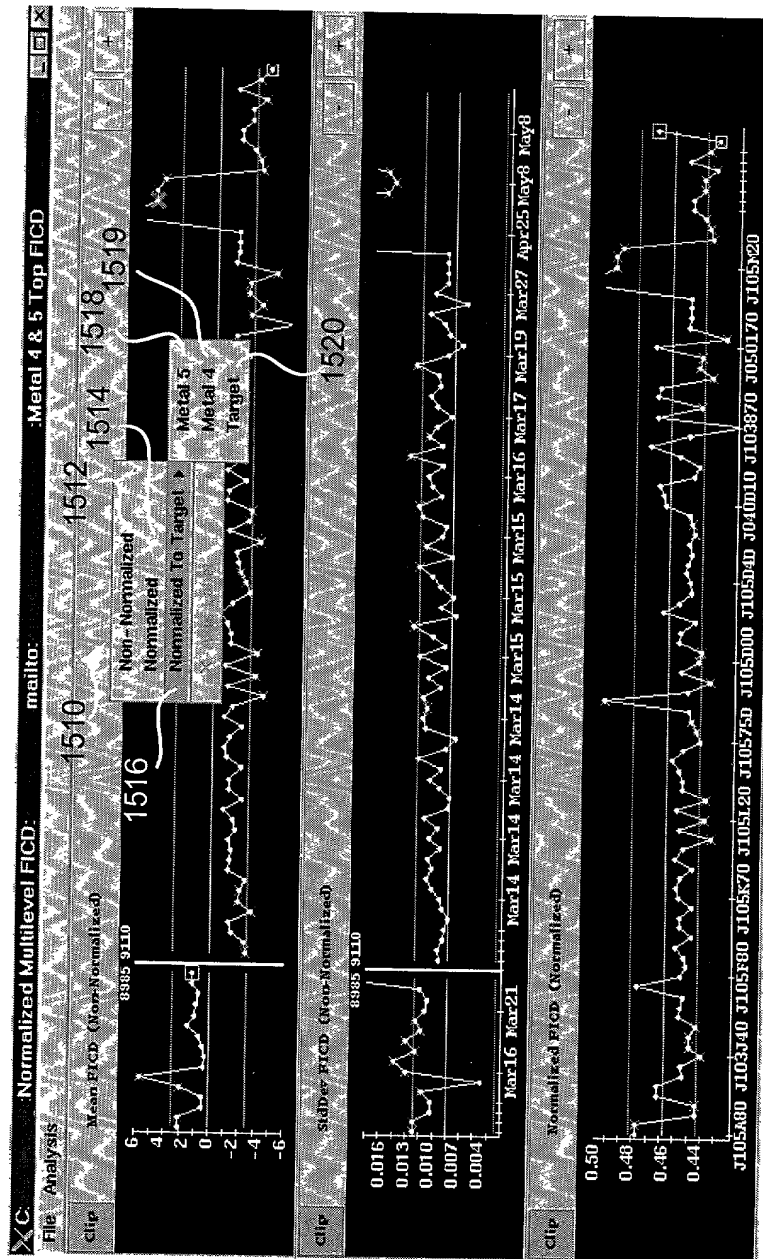


FIG. 15

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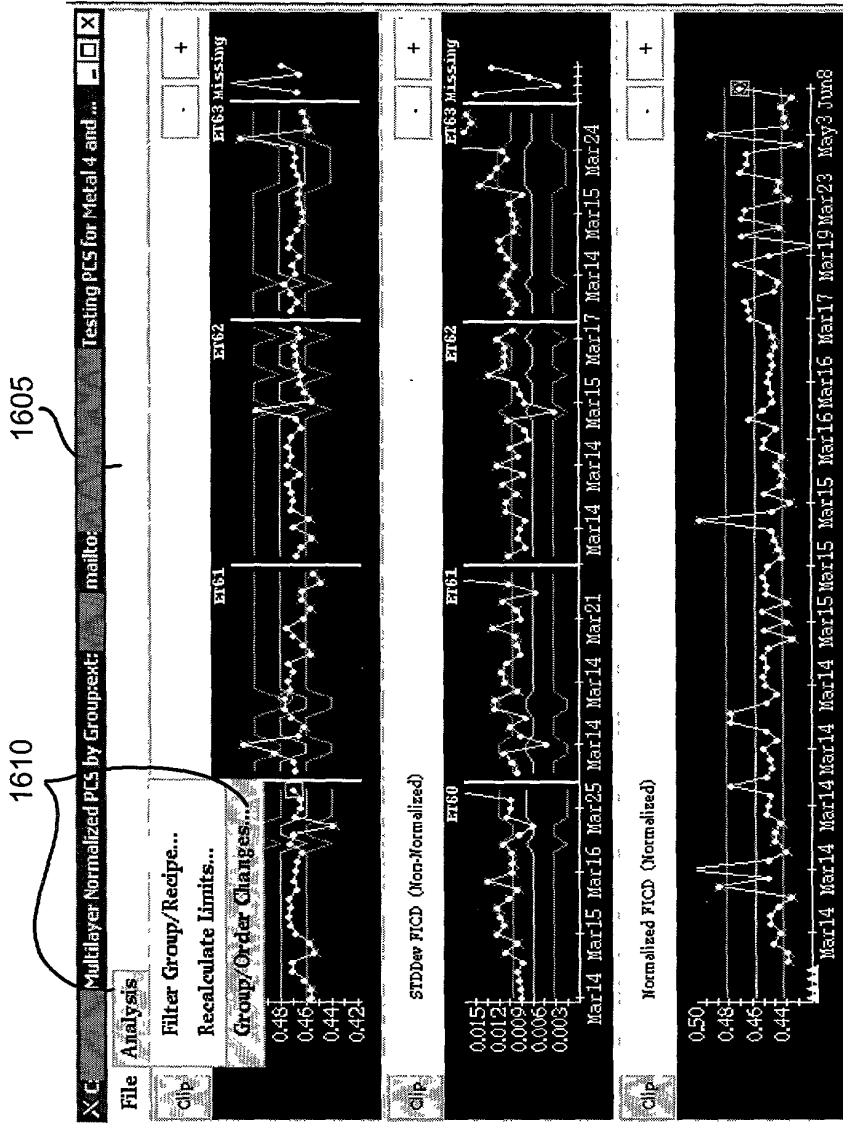


FIG. 16

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X ALTER GROUPING, ORDERING

1705 STATISTIC

1706 MEAN FICD

1707 STDDEV FICD

1708 NORMALIZED FICD

LINKED

1710

GROUP BY

PROCESS TOOL

PROCESS TOOL

NONE

ORDER BY

PROCESS TIME

PROCESS TIME

PROCESS TIME

GO

1725

CANCEL

1730

FIG. 17

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1811

1810

X GRAPHPOINT DETAIL WINDOW

GENERAL INFORMATION SCF

GENERAL

1812

VALUE: 0.524400

UCL: 0.5

TARGET: 0.48

LCL: 0.46

PCS RECIPE: METAL 5

RUNLD: 106537

OOC VIOLATION: ONE OUT ABOVE [WE CONTROL RULES]

1814

1835

OUT-OF-CONTROL ACTIONS

ACTION	CORRECT	MESSAGE
SHUTDOWN TOOL	BRING BACK TOOL	1830
HOLD LOT	RELEASE LOT	
EMAIL		

1816

1825

ANNOTATION HISTORY

TIME	CREATOR	ANNOTATION
1821		

1820

DONE

1821

ADD

1800

FIG. 18

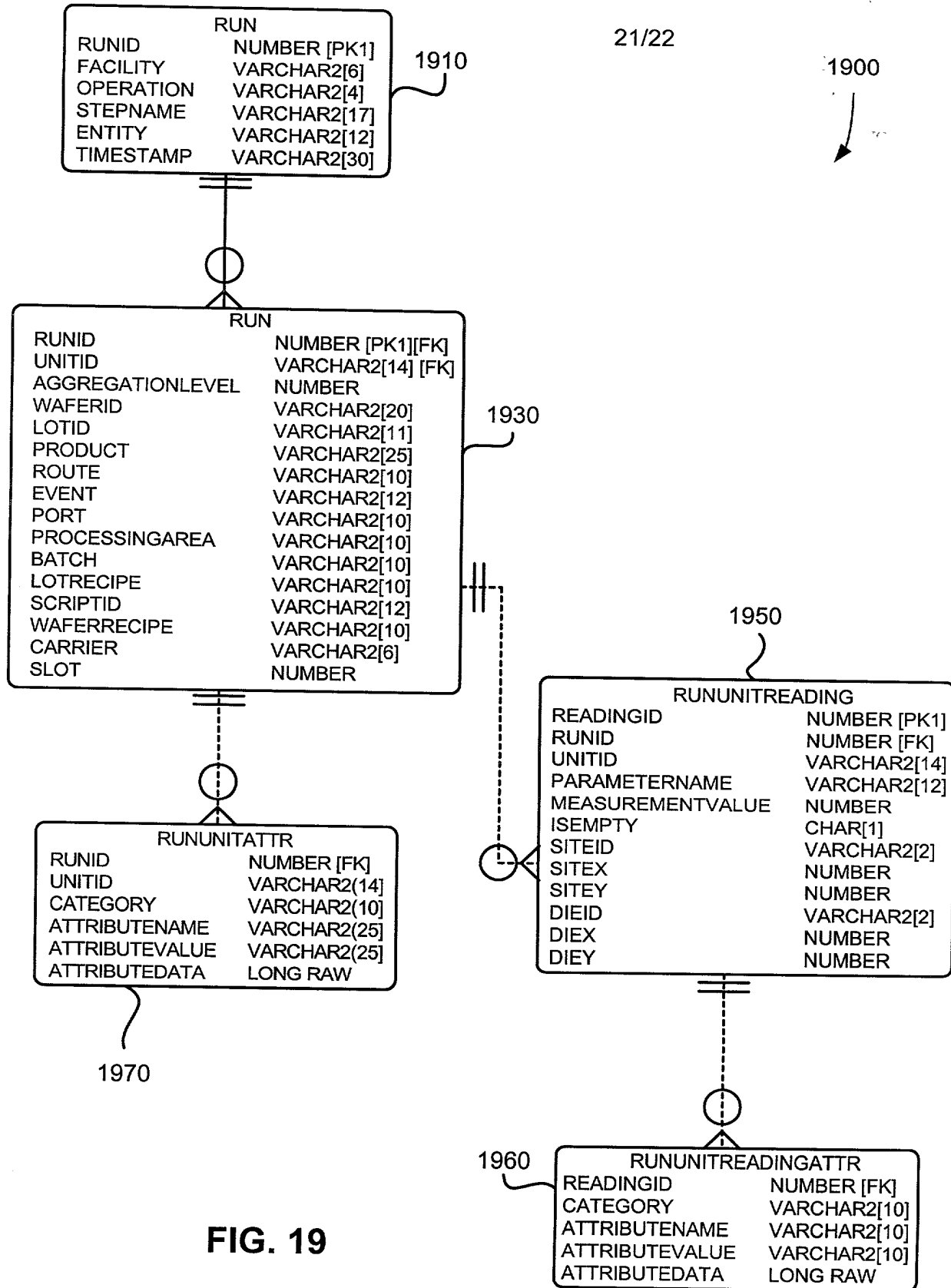


FIG. 19

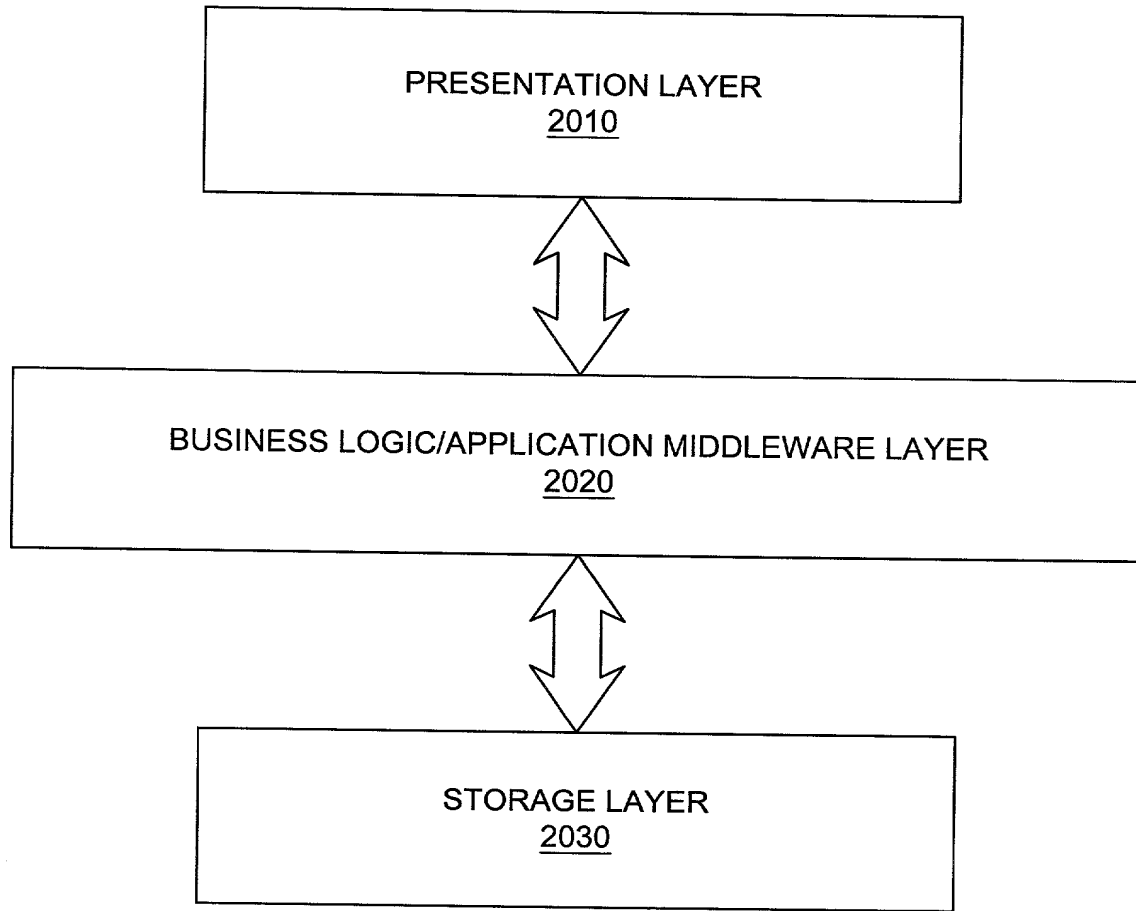


FIG. 20